



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

SVS/15085/CL1/234/19/1A1

Schweizerischer Verein für Schweißtechnik hereby certifies that the welding  
company

**Stadler Stahlguss AG**  
**Johann-Renfer-Str. 51 -58**  
**2500 Biel**  
**Switzerland**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity P, S**

in the range indicated in the annex.

validity: 2022-07-01 until 2025-06-30

Basel, 2023-07-04  
Place and date of issue

Lead auditor: PÉTERMANN



Dis. Ing. SUTTER  
Head of certification body



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1 1.3, 3.1 3.2 4.1 5.1 5.2, 6.2 6.4 7.2 8.1	t = 10 - 80 mm t = 15 - 60 mm t = 22 - 90 mm t = 10 - 40 mm t = 12.5 - 50 mm t = 20 - 80 mm t = 15 - 100 mm t = 6.5 - 80 mm t = 3 - 50 mm	BW BW BW BW BW BW BW BW BW
135	3.2 4.1, 5.1	t = 15 - 60 mm t = 10 - 40 mm	BW BW
136	10.2 8.1	t = 10 - 40 mm t = 15 - 60 mm	BW BW
138	1.2 5.1	t = 7.5 - 46 mm t = 10 - 40 mm	BW BW
141	1.2	t = 3 - 24 mm	BW

### Area of Application:

- Finishing welding of steel castings (without design)
- Welding of spring-pot-plates of steel castings (without design)

### Responsible welding coordinator(s):

Dipl.-Ing. (FH) Reinhard Smolin, Level A (IWE)  
[external]

born: 1959-04-01

### 1st deputy(ies) of the responsible welding coordinator(s):

Michael Schmitz, Level A (IWE)

born: 1986-01-04

### Others deputies:

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### Remarks:

The welding coordinator Reinhard Smolin is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

SVS/15085/CL1/234/19/1A1

### General provisions:

The General Terms and Conditions of the Schweizerischer Verein für Schweißtechnik apply in the currently valid version.