



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

SVS/15085/CL1/209/17/10

Schweizerischer Verein für Schweißtechnik hereby certifies that the welding
company

Stadler Winterthur AG
Sulzerallee 11
8404 Winterthur
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2023-10-19 until 2026-10-18

Basel, 2023-10-19
Place and date of issue

Lead auditor: B.Sc. WILKE
Auditor: Dipl.-Ing. (FH) CHEHOK




Dipl.-Ing. SUTTER
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1 1 1 1	t ≥ 3 mm t ≥ 3 mm t = 3 - 40 mm t = 3 - 40 mm	FW, fully mechanized FW, manually BW, fully mechanized BW, manually
135/141	1	t = 1 - 6 mm	partly mechanized, TIG Dressing, repairing
141	1 1 1/8	t = 1.5 - 6.4 mm D ≥ 16 mm t = 3 - 24 mm t = 2.5 - 10 mm	BW, manually BW, manually FW, manually
78	1	-	Ø 8-11 mm

Area of Application:

- New build of components for railway vehicles
 - Bogies and vehicle service (rebuilding and maintenance)
- Design of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Design for maintenance welding

Responsible welding coordinator(s):

Dipl.-Ing. (FH) Richard Spaja, Level A (IWE) born: 1965-08-02

1st deputy(ies) of the responsible welding coordinator(s):

Dipl.-Ing. (FH) Markus Jahns, Level A (IWE) born: 1971-07-08
Michael Maier, Level A (IWT) born: 1969-10-08

Others deputies:

Bernd Schöne, Level B (IWS) born: 1976-06-21
Sven Gawlik, Level C (IWS) born: 1963-01-18
Ivo Glauser, Level C (IWS) born: 1972-12-15
Andreas Grimm, Level C (IWS) born: 1961-09-23
Rainer Rösch, Level C (IWS) born: 1966-08-25
Besnik Selishta, Level C (IWS) born: 1986-01-31
Remo Fontana, Level C (IWS) born: 1995-03-20

Remarks:

The company is allowed to qualify their welders and operators in accordance to ISO 9606 and ISO 14732 and to qualify welding processes in according to ISO 15613/15614 by Mr. Richard Spaja (IWE) and Mr. Markus Jahns (IWE).

Register no.:

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General provisions:

The General Terms and Conditions of the Schweizerischer Verein für Schweißtechnik apply in the currently valid version.